



NEWSLETTER

Spring 2010

Production, education and marketing of quality roundwood products

President's Message

I would like to take this opportunity to introduce myself as the newly elected president of the IRA, my name is Bill Baker and I am with Baker Timber Products from the Black Hills of South Dakota. I have been on the IRA board for awhile, and I am just starting my fourth 3-year term. To start with I would like to hand out a round of "thank yous."

First of all I want to thank everyone who attended this year's annual meeting in Missoula. I'm sure you found it as informative and interesting as I did, and hope you had a good time catching up with friends and colleagues.

I would like to thank the Board of Directors for their work on organizing the speakers, and events for this year's annual meeting, and especially Karen Kovatch for all the work she puts into making the annual meeting a success year after year, and also Darrell Miller for his work organizing the treater recertification classes.

1. A thank you needs to go out to our speakers. Their insight into the issues that affect this organization were very interesting and helpful.
2. The vendors that had displays in the lobby area are a very important part of the annual meeting and need to be thanked for their participation. I hope they all had a good experience talking to our members.

3. Lastly I would like to thank the board members whose term expired this last year. Mike Sterling and Norm Tyser have been and continue to be important assets to this organization. In the case of Norm Tyser the term "tough act to follow" comes to mind as I try to fill his shoes as President of the IRA.

Finally as we move through the new year, we hope to address the issues that affect you and your business, in a way that allows you to be successful. I hope everyone has a successful year as we navigate through this tough economic climate.

—Bill Baker, President



Werner Reichenberger of Creative Solutions for Trees, Bill Baker of Baker Timber Products and James McFarland of McFarland Logging at the IRA Annual Meeting in Missoula, MT March 19th 2010.

Photo by Craig Rawlings

Minutes

2010 IRA Annual Meeting

Date of Meeting: March 19, 2010

Meeting Place: Hilton Garden Inn, Missoula, Montana

Minutes taken by Rich Lane, Secretary

This was the 22nd Annual Meeting of the Intermountain Roundwood Association.

IRA President Norm Tyser started the Annual Meeting and welcomed all IRA members, vendors and other attendees at 9am. He referred everyone in attendance to the IRA Policy on Compliance with Anti-Trust Laws. A copy of that policy was provided to each attendee at the registration desk. The membership in attendance voted to accept the minutes of the 2009 annual meeting, held March 13th 2009 in Missoula. Self-introductions of everyone in attendance followed – there were approximately 50 attendees. Norm announced that four positions on the Board of Directors would be open at the end of this meeting. The nominating committee proposed that Jody

Parker, Scott Corwin, Darrell Miller and Bill Baker be considered as candidates for those positions. Norm also asked for board nominations from the floor, with none received. Norm then started the meeting's program, which included five speakers.

Peter Kolb, PhD, is the MSU Extension Forestry Specialist, with his office at the University of Montana School of Forestry & Conservation. Peter recently studied forestry and wood utilization practices in Germany for 6 months, with a concentration in Bavaria. He noted the many similarities between Germany and Montana in terms of geographic size and acres of forest land (about 20 million acres of forest land in each) and the dissimilarities as well (Germany has 83 million residents compared to Montana at less than one million). A startlingly fact is that annual harvest in Germany has averaged 12.6 billion board feet for the last 15 years compared to an average of about 750 million board feet in Montana the last 15 years. He also noted the many cultural differences affecting the social acceptance of forest management in the two regions.



Peter Kolb and daughter visit with Rich Lane.

Photo by Craig Rawlings

Steve Marks, owner of Marks Lumber in Clancy, MT, presented information about his company's involvement in the BLM-Helena Area Stewardship WUI Restoration Project, an IDIQ Stewardship Contract. This ten year project is designed to reduce forest density and fuel loading in areas where there are homes near BLM lands. Steve has encountered many challenges with the project, including the permanent closure of the largest woody biomass consumer in the state (Smurfit-Stone) which formerly purchased small-diameter trees and logging slash to produce wood pulp

Minutes continued on next page...

and bio-energy, including 17 mega-watts of green electricity. Steve's project remains heavily subsidized and is dependent upon continued receipt of federal funds.

Angela Farr with the MT DNRC and U.S. Forest Service presented information regarding Montana's Biomass and Air Quality effects. Her presentation addressed five issues, including (1) Slash Burning & Prescribed Burns, (2) Slash Grinders, (3) Biomass Heat, (4) Combined Heat & Power, and (5) DNRC activities to aid the utilization of woody biomass.

Dave Atkins with the US Forest Service presented up-to-date information regarding BCAP (Biomass Crop Assistance Program) which was funded through the 2008 Farm Bill and is administered by the Farm Services Agency of USDA. There is a comment period (due April 9, 2010) regarding potential changes to BCAP. The new rules may eliminate the inclusion of wood residues produced from wood products manufacturing. The payment options are not yet resolved either. Overall, the program is designed to increase the utilization of woody biomass and accelerate the production of bio-energy products (such as heat, electricity and transportation fuels). The Community Wood to Energy program is proposed for funding in fiscal year 2011. Dave also talked about the Woody Biomass Utilization Grants program.

Todd Morgan is the director of the Forest Industry department of the Montana Bureau of Business & Economic Research (BBER). He talked about the supply of woody biomass in Montana's forest land and the factors affecting the availability of that supply. He noted that total timber harvest in Montana has declined

by 70% since 1987. Forest mortality and annual growth each exceed harvest. Private lands are growing 20% more than annually harvested. Public lands (non-reserved) are growing almost 8 times more than annually harvested. Todd's analysis for the MT DNRC revealed that annual removal of 40 million dry tons of woody biomass could be sustained from Montana's forest lands in areas already roaded on slopes under 40%.

At the end of the Annual Meeting, the membership elected four new directors to the Board (Jody Parker, Scott Corwin, Darrell Miller & Bill Baker). On behalf of IRA, Darrell Miller thanked out-going IRA President Norm Tyser for his many years of leadership and presented Norm with a wooden plaque to express thanks. Under Norm's leadership, IRA membership has almost doubled. The Annual Meeting adjourned about 3pm.

-Rich Lane, Secretary

2010 Spring Meeting IRA Board of Directors Meeting Minutes

Date of Meeting: March 19, 2010

Minutes taken by Rich Lane, Secretary

Attendees: Board of Director members present included Bill Baker, Darrel Miller, Kal Kovatch, Craig Rawlings, Rich Lane & Executive Administrator Karen Kovatch. IRA members Miguel Gutierrez, Louie Bouma and Tim Jacobsen also attended.

Open Meeting – 3:10 PM MDT. Two immediate past board members (Norm Tyser and Mike Sterling) were thanked for their years of leadership service. The four new board members, elected during the general

Minutes continued on next page...

...Minutes continued

session of the annual meeting, were welcomed. Those new board members are Jody Parker, Scott Corwin, Darrell Miller and Bill Baker. Jody had previously served on the Board from 1993-1999 and from 2001-2007. Darrell has served a total of 9 years on the Board. Bill has served a total of three 3-year terms as well. There are usually only two board members elected each year, with three board members every third year. To get us back to that election cycle, Darrell Miller offered to serve a two year term. It was moved (Bill Baker), seconded (Kal Kovatch) and unanimously agreed that Darrell's term would expire in two years (2012).

Board Officer Elections – The following slate of officers was presented to the Board of Directors. Bill Baker, President. Jody Parker, Vice-President. Kal Kovatch – Treasurer. Rich Lane – Secretary. This slate of officers was approved by the Board and their election was unanimous.

Previous Meeting Minutes – Craig Rawlings moved to accept the Winter 2009 minutes which were approved unanimously without amendment.

Treasurer's Report – IRA Treasurer Kal Kovatch reported a cash balance of \$12,952.72 as of 3/18/2010 compared to \$11,484.89 on 3/13/2009. There was \$7,072.19 in the Vanguard account. The remaining balance of \$5,880.53 is in the Association checking account. Karen noted that expenses for the most recent newsletter have not yet been paid. Bill Baker moved to accept the Treasurer's report, which passed unanimously.

Old Business –

Annual Meeting Feedback – It was the general consensus that all 5 speakers provided excellent information relevant to the IRA and its member's business activities. Other positive comments were noted. We need to make sure that all speakers address effects on the entire Intermountain region in addition to individual state effects. Next year, the board may return to having only 4 speakers instead of 5, as having an additional speaker led to limited time for breaks. The breaks are very important for two reasons. A major purpose of the annual meeting, and a reason for continued high attendance, is the member-to-member networking that occurs during the breaks. Also, the vendor exhibits are an important component of the annual meeting (both in terms of fee income and learning opportunities) so the breaks are important for those reasons as well. Karen stressed the importance of receiving speaker information in advance of the annual meeting. Board members responsible for the 2010 speaker invitations should make sure Bill Baker has the mailing addresses for the speakers they invited. Bill agreed to send each speaker a thank-you note.

Brochures – Work continues on re-printing the Quality Awareness brochures. The new treating standards will be included.

New Business –

2011 Annual Meeting – The dates and location of the next annual IRA meeting will be discussed at the June Board teleconference meeting.

Minutes continued on next page...

Future Board meetings - The June 2010 Board teleconference is scheduled for 9am MDT on Thursday June 10th. The dates/location of the Fall Board meeting will be resolved during the June board meeting-most likely sometime in mid-September.

Treating standards for Posts – IRA member Louie Bouma presented a draft letter to the Board for consideration. The letter, addressed to the American Wood Protection Association, pertained to treating standards for dowelled post products. The Board agreed to seek input from all treaters in the association before deciding upon further action and thanked Louie for bringing this issue to its attention.

Stress Testing – There was discussion regarding out-of-date stress testing data for certain species of coniferous posts. Board members Kal Kovatch and Craig Rawlings

stated they think that information is available through the Forest Products Lab in Madison, Wisconsin and agreed to seek that information. (*Editor's Note: Please see article on page 6.*)

Newsletter Articles –

President's Message – Newly-elected IRA president Bill Baker will provide a President's message to Karen in advance of the due date for the up-coming newsletter.

New Director Notes – Each of the newly elected Board Members will provide Karen with a short bio in advance of the due date for the up-coming newsletter.

Adjourn – The quarterly board meeting of the Intermountain Roundwood Association adjourned at 4:40 pm MDT.

-Rich Lane, Secretary

And the winner is...

Congratulations to Tim Jacobsen, T & C Fencing and Paul Toussaint, Eagle Post & Pole. They were the recipients of the two \$250 Cabela's Gift Cards from the IRA at the 22nd Annual Meeting.



Thank you to meeting vendor Missoula Saws and Saw Performance Specialists for their generous gift certificates!

Winner of their drawings were:
\$75 Vic Phillips, Forest Fuels Solutions, Inc
\$75 Toby Zane, Blue Lake Round Stock
\$75 Steve Tyser, Lodgepole Products Company
\$75 Gary Marks, Marks-Miller Post & Pole
\$100 Louie Bouma, Bouma Post Yards
\$100 Sherry Pfendler, Pfendler Post & Pole
\$200 Jan Guelff, Roundwood West Corporation



Jan Guelff and Sherry Pfendler are going shopping at Missoula Saws. Photo by Craig Rawlings

New Director Note

By Scott Corwin

Photos courtesy of Pickaroon Timber Products

I was born and raised in Durand, Michigan. My first real job was gathering eggs on my Grandparents farm that housed 11,000 chickens! I would push an egg cart down and back one of the 190 ft. long rows and would always end up with 80 to 90 flats of eggs on my cart. I was paid a penny for each flat (30 eggs per flat), but I also swept all five of the rows with a push broom, so Grandma Corwin would pay me a dollar a day! Once I reached the ripe old age of 10, most of my summers were spent working for local farmers stacking hay on wagons behind the baler, or stacking it in their barns. It wasn't all work though... my Mom & Dad made it a priority to take all us kids on a two week vacation every summer...several times we headed north into Canada to camp and fish for Northern Pike and Walleye! (*Editor's Note: Another fisherman from Wyoming on the board!?!*) During my junior and senior years in high school I landed a job cutting and hand splitting fire wood for a local business. This was great because I was paid for the loads of wood...not by the hour. I did this through the work-release program at school which meant my last two periods of the

day were spent in the woods...my kind of school! I grew up enjoying a variety of outdoor activities...especially hunting!

In the Spring of 84, now 18 yrs old and just 30 days after graduating from high school I was headed West in my 71 Ford ½ ton pick-up to Hamilton, Montana to attend the Erv

As we were starting a family, we also started our company, Pickaroon Timber Products, Inc. We purchased an old Morbark PS8 peeler...serial# 120!

Malnarich professional outfitter & guide school. After my learning adventure in Hamilton, I headed to my first job as a professional hunting guide in Chama, New Mexico.

I came to Pinedale, WY in the spring of 85 working as a back-country guide in the Wind River Mountains and have been here ever since. I met my wife Anna at the Box R Ranch in 87 then we tied the knot in 88. In the spring

688
a then
alakteet,
g
We came
ued to run
until we
re sole

did have
and a ¾
i next page...



Scott Corwin building a buck notcher.

...New Director Note Continued

ton pick-up! We were determined to harvest our own house logs! We were successful because of a few very generous neighbors that loaned us a flatbed trailer, a four wheeler ATV for skidding, and an old brakeless ford tractor capable of loading one or sometimes two logs at a time! Somehow, that first timber sale full of standing dead trees got us into the post & pole business!

As we were starting a family, we also started our company, Pickaroon Timber Products, Inc. We purchased an old Morbark PS8 peeler...serial# 120! I would harvest trees and make butt-treated posts all summer, then get a carpenter job for the winter months.

Our operation is situated on three acres. We now have more than one chain saw! We still butt-treat our posts using copper naphthenate. We still harvest our own timber, but it's much easier now that we use a Hahn harvester head mounted on a track-hoe along with Bobcat skid steers and a log truck with a self loader. Best of all, we're now able to give our backs a break thanks to the hydraulics and our summer hired help! Just recently we took the old PS8 out of

service and upgraded to a PSP complete with a live deck and an infeed and outfeed that we purchased from Marks-Miller Post & Pole. Also, to improve quality and make our product more consistent in length, Gary Marks designed and custom-built us a trim saw that works directly with the outfeed kickers.

We've since built our log home and are still in the process of raising our three kids...all teenagers now! We have been a member of the IRA since 2000. I look forward to serving on the board of directors and I hope I am able to bring positive insight and ideas. Life is an education...and I'm still learning! ☺

Production lines & systems for:
log & timber homes
small dia logs processing
post & poles

Also: log cross cut saws, notchers, mortisers, dovetailers, pole pointers, LogWorksDesigner computer software

www.WoodLandia.ca
Toll free: 1-877-508-8777



Roundwood Definition of



Scott writes that all three Corwin kids, (Shanna, Kristin and Lucas) work hard at Pickeroon Timber. Here Kristin is running the chainsaw cutting posts.

National Design Specifications for Minor Species Construction Poles

For the past several years the Timber Piling Council (TPC) has been involved in developing allowable stress standards for several pole species in the National Design Specifications (NDS) related to wood piles and construction poles. The organization's effort only focused on developing stress standards for Douglas fir and Southern Yellow Pine piling material, which was completed and submitted for approval last year. However, when the proposed piling standards were reviewed by the American Forest and Paper Association (AF&PA) ASTM Committee, the governing industry organization, they were denied based on the fact piling and construction pole stresses for the listed NDS minor species were not included with their proposal. They were further informed that the minor species stress standards were required to be based on ASTM D2899-03 criteria unlike Douglas fir and Southern Yellow Pine piling which were based on ASTM D7631.

Since the minor species used for construction poles were not the focus of the TPC effort, but are now a barrier to their piling stress standards being accepted, they sought the assistance of the Western Wood Preservers Institute (WWPI) to determine what, if any, minor species should remain listed in the NDS. They also offered to perform the necessary work on this element of the stress standard proposal, if members of the WWPI would help with the cost. To date, three companies have agreed to share in the cost and WWPI is also seeking support from other wood products companies who would benefit from this work. Estimated costs for completing the minor species standards will run approximately

\$1,000 per species. The species of interest identified were Lodgepole Pine, Ponderosa Pine, Red Pine, Western Hemlock, Western Larch and Western Red Cedar. The supporting companies agreed that TPC should do the work and asked them to begin immediately developing proposed standards.

According to TPC the proposed standards need to be completed this spring if the information is to be included in the next publication of the NDS, scheduled for release in 2011. To date they have completed standards for one of the minor species and anticipate the remaining work on the others will be completed by June. The NDS is revised every seven years and 2018 will be the next opportunity to revisit this matter.

*Prepared by Ted LaDoux – Executive Director
Western Wood Preservers Institute*



IRA member and vendor, Miguel Gutierrez of Thunderbolt Wood Treating Company brought the minor wood species standard issue to the IRA Board of Directors.

Business Directory

Please support our sponsors!

Arch Wood Protection

Johnson Systems Packaging & Repair

P.O. Box 1325 ♦ Bozeman, MT 59715

1-800-326-3146 – (406) 586-3146

Fax (406) 587-8136

We encourage all Roundwood Association members to try our products and service. We offer fine quality banding, strapping tools, seals and strapping tool repair at reasonable prices. With warehouses in Sheridan, WY; Bozeman, Missoula and Kalispell, MT we can usually offer next day delivery of your packaging requirements.

Your Single Source Solution



Brian C. Miller Bus: (406) 721-2580 Fax: (406) 728-2557
Cell: (406) 370-2900 Email: brian@missoulasaws.com
P.O. Box 16005 – 212 Commerce Street, Missoula, MT 59808

Osmose



Dowel Mills; Production Post and Pole Machinery

Ron Andriolo
Marketing Manager
1-877-3464/1-406-449-3464
www.RoundWoodSystems.com

808 Florence St. Helena, MT 59601 * Cell 406-202-1882 * Fax 406-449-3465



Manufacturing state of the art rounding/doweling machines.

#14-2337 Townline Rd. Abbotsford, BC V2T 6G1

Phone (604) 855-3873 Fax (604) 855-9623

Web: zedcoindustries.com E-mail: info@zedcoindustries.com

Agri-Tool & Supply, LLC

Larry Schmedding

Phone (509) 928-1872 (800) 321-5460

Call Larry for Alternative Morbark Parts

Peeler Heads, Hardened Feed Wheels, etc!

sales@agritoolsupply.com agritoolsupply.com

P.O. Box 612 ♦ Greenacres, WA 99016

MONTANA
MANUFACTURING

406-466-2140

2"-10" Dowel Mills, Post
Pointers, Diameter Sorters,
Splitting Saws, Gang Drills,
Tenon Mills, Conveyors,
Live decks, Knife Sharpeners

www.montanamfg.com



Membership Information

Thank you for inquiring about the Intermountain Roundwood Association.

Our organization is a nonprofit corporation representing the economic, educational, and social interests of roundwood producers. Anyone engaged in or interested in the harvesting, manufacturing, or marketing of small roundwood and associated products is eligible for membership in our organization.

Our association has been working for a consistent and stable supply of raw materials; presenting a united voice to government agencies and congressional delegations on those issues facing our association; working with government agencies on hazardous waste disposal alternatives; working to find State and Federal loan opportunities for small businesses; locating new out of region markets for members products; providing information on State and Federal Regulations; distributing a quarterly newsletter with pertinent information; providing advice to members in their dealings with governmental regulatory and land management agencies; and educating the public on the need to thin timber stands to provide a healthy environment and prevent stand-destroying fires.

Meetings

Members are encouraged to participate in the quarterly director meetings throughout the year as well as our annual meeting. The board conducts four meetings, usually two teleconference meetings and two physical meetings each year. Members are welcome to raise concerns and contact directors with specific issues and any questions.

The next Board of Directors meeting will be on **Thursday, June 10th 2010** at 9AM MST via teleconference call. All members are welcome and encouraged to participate. Contact IRA President, Bill Baker for more information.

Advertising

Business Directory Ads:
Contact Gary Marks (406) 933-5981 or gary@marks-miller.com

IRA Website

Log on at:
www.intermountainroundwood.org
Email: info@roundwoodassociation.org

IRA Board of Directors

Bill Baker, President	(605) 348-8338	sawdust@orbitcom.biz
Jody Parker, Vice President	(605) 269-2233	jodyp@hillspg.com
Rich Lane, Secretary	(406) 721-2573	rlane@naturalresourcesolutions.com
Kalvin Kovatch, Treasurer	(406) 677-2300	roundwoodwest@blackfoot.net
Darrell Miller	(406) 933-5981	darrell@marks-miller.com
Craig Rawlings	(406) 728-9234	crawlings@mtcdc.org
Scott Corwin	(307) 367-6267	pickaroontimber@centurytel.net
Newsletter, Classified Ads & IRA Website		
Karen Kovatch, Editor	(406) 677-2932	info@roundwoodassociation.org

2010 IRA Membership Application Form



Please return this form and \$100 payment to: (Sorry, we do not take credit cards.)

1

Intermountain Roundwood Association

Kalvin Kovatch, Treasurer P.O. Box 1275, Seeley Lake, MT 59868

Name of Business or Organization: _____	Contact person: _____	<input type="checkbox"/> Mail me a receipt.
<p>-----</p> <p>→ This is how your membership will be listed on the back of the newsletter and on the IRA website.</p>		

Additional contact and services information for receiving newsletter, your personal IRA web page and the Membership phone and address lists:

New member: Complete remainder of this form. **Current Member:** Make changes as noted.

Current Member: No changes this year. *Stop here, as tempting as it might be: do not check any more boxes!* ☺

Address: _____ City: _____ State: _____ Zip: _____

Phone: (____) _____ Fax: _____ Toll Free: [Optional] (____) _____

Email: _____ Website: _____

DESCRIPTION OF COMPANY for your page on the IRA website.

Email to info@roundwoodassociation.org or attach separate page. Limited to 150 words. Remember to include one photo or logo image to accompany your business or organization description. You may email photo or logo also.

PRODUCT & MEMBER LOCATOR CATEGORIES

Please choose all products you sell and processes which apply to your operation. This information will be used in the *Product/Member Locator* feature on the website. Call (406) 677-2300 or log on to our website www.intermountainroundwood.org/printableProducts.jsp for product description definitions:

- | | | | |
|---|--|---|--|
| Architectural & Structures
<input type="checkbox"/> Architectural Products
<input type="checkbox"/> Engineered Structures
<input type="checkbox"/> Gazebos & Kiosks
<input type="checkbox"/> Hand or Deck Railings
<input type="checkbox"/> Pole Barns
<input type="checkbox"/> Tipi Poles & Hogan Logs

Biomass
<input type="checkbox"/> Biomass
<input type="checkbox"/> Hogfuel
<input type="checkbox"/> Livestock Bedding

Fencing
<input type="checkbox"/> Corral Rails or Panels
<input type="checkbox"/> Doweled Rail Fencing
<input type="checkbox"/> Fence Posts
<input type="checkbox"/> Fence Rails
<input type="checkbox"/> Fencing Material
<input type="checkbox"/> Jack Leg Fencing | Gates
<input type="checkbox"/> Archways
<input type="checkbox"/> Gates

Government & Educational
<input type="checkbox"/> Educational
<input type="checkbox"/> Government
<input type="checkbox"/> Research

Hardware & Equipment
<input type="checkbox"/> Handling Equipment
<input type="checkbox"/> Hardware
<input type="checkbox"/> Manufacturing Equipment
<input type="checkbox"/> Shipping & Packaging Materials

Highway Products
<input type="checkbox"/> Barn Poles
<input type="checkbox"/> Guardrail Posts | Jump Rails
<input type="checkbox"/> Horse Jump Rails

Landscape Products
<input type="checkbox"/> Landscape Products

Log Furniture & Log Home Components
<input type="checkbox"/> Log Components
<input type="checkbox"/> Log Furniture

Poles & Stakes
<input type="checkbox"/> Building Poles
<input type="checkbox"/> Tree Stakes & Crop Poles
<input type="checkbox"/> Utility Poles

Professional Services
<input type="checkbox"/> Consulting
<input type="checkbox"/> Forestry
<input type="checkbox"/> Professional Services | Treating & Milling Services
<input type="checkbox"/> Custom Sawing & Machining
<input type="checkbox"/> Treating Facility

Wood Protection
<input type="checkbox"/> Barrier Wrap
<input type="checkbox"/> Wood Preservatives

Wood, Lumber & Barkies
<input type="checkbox"/> Doweled Products
<input type="checkbox"/> Doweled Wood
<input type="checkbox"/> Hand-peeled Wood
<input type="checkbox"/> Lumber
<input type="checkbox"/> Machine-peeled Wood
<input type="checkbox"/> Treated Wood
<input type="checkbox"/> Unpeeled Wood
<input type="checkbox"/> White Wood |
|---|--|---|--|

Official Use Only: Web List

INTERMOUNTAIN ROUNDWOOD ASSOCIATION

2010 Members

Allweather Wood, Inc.	Association	Ranch Service & Supply Company
Arch Wood Protection	Lodgepole Products Company	Rocks & Pines Forest Products
Baker Timber Products, Inc.	Luck-E-G of Montana, Inc.	Roundwood Systems
BJ Timber Consulting	Marks-Miller Post & Pole, Inc.	Roundwood West Corporation
Blue Lake Round Stock	McFarland Logging/Beavertail Wood Products	Stephen T. Smith Consulting
Bouma Post Yards	Missoula Saws, Inc.	Sullivan & Mann Lumber Co., Inc.
Camas Creek Enterprises, Inc.	Montana Community Development Corporation	T & C Fencing, Inc.
Copper Care Wood Preservatives	Montana Manufacturing	Thunderbolt Wood Treating
CRT, Creative Solutions for Trees	Montana Wood Products Association	Timber Products Inspection
Doubletree Logging	Morgan Timber Products	Tricon Timber, LLC
Eagle Post & Pole	Myrstol Post & Pole Company	USFS, Seeley Lake Ranger District
Elkora, Inc.	Osmose, Inc.	Viance, LLC
Forest Fuels Solutions, Inc.	Pennsylvania Lumbers Mutual Insurance	Western Wood Preservers Institute
Forest Products Distributors	Pfendler Post & Pole, Inc.	Wheeler Lumber, LLC
Hamilton Hinge Company	Pickaroon Timber Products, Inc.	WoodDoc.com
Hills Products Group	Pineda Post & Poles, Inc.	Woodlandia Corporation
Hunt's Timbers, Inc.	Porterbilt Company, Inc.	Woody Biomass Utilization Partnership
		Zedco Industries Ltd.

Lemhi Economic Development