



# NEWSLETTER

Winter 2015

Production, education and marketing of quality roundwood products

## President's Message

Another year is upon us and it brings with it another opportunity to improve and grow your business. I hope that this year's annual meeting will be an integral part of helping you achieve your goals for 2015.

Your board has worked to bring you a meeting that will answer questions and address uncertainties regarding timber supply and policy. In addition we hope to introduce you to some more opportunities to support groups that advocate on your behalf while you tend to your everyday dealings.

In December, I attended the Intermountain Forest Association business meeting and then attended the IFA/Region 2 Forest Service cooperative the following day. What a great opportunity to meet those working to manage the forest right next to those like yourself that are the Forest Service' best tool to accomplish their goals. We will make sure our region 2 members also are made aware of similar opportunities during this year's meetings as we bring Montana Wood Products Association to speak.

I know that I have inundated you with Forest Service talk, but I assume you read this message in a seated position. So remain seated when I tell you that we will also bring you some OSHA information. We will be taking address information from all of you and passing it along to inspectors for future inspections. RELAX! Actually we will have someone there to help you meet regulations. This falls under the business improvement portion of the meeting.

If all of this hasn't piqued your interest, there are still the same great faces and dispositions making the pilgrimage that will be in attendance. There

should be plenty of character defamation, poking fun and mud slinging...and that's just what I have on my agenda. I hope you are all planning to come loaded with your own interpretation of camaraderie.

We will award another scholarship winner, meet with our vendors and sponsors, door prizes will be passed out and **we will** find another LUCKY soul to serve on our board. In advance of the meeting I want to thank the current board for their work and genuine interest to serve you all, and I want to remind them that their status as a board member will absolutely increase their chances of being embarrassed in front of you all at the meeting.

I hope you plan on attending, and if you can make it early come on down to the social Thursday night. I know I mention this every year but I really do appreciate the great people that make up the IRA membership. Just know that the meeting isn't the same without each and every one of you!

—Steve Tyser, President

## IRA Social

Plan to meet at 6PM **Thursday, March 12<sup>th</sup>** at Rowdy's Cabin, 4880 North Reserve Street, Missoula, MT for an informal no host social prior to the IRA 27<sup>th</sup> Annual Meeting. Rowdy's is just 0.4 miles North of the Hilton.

IRA members past and present, directors, spouses and friends have been meeting the evening before the Annual Meeting for 11 years. This year the Social is sponsored by **Koppers Performance Chemicals**. Don't miss out on this great night!

**IRA Directors Meeting**

December 3, 2014

Board Meeting via Tele Conference

Present Board Members: President Steve Tyser, Ronda Taggart, Executive Administrator Karen Kovatch, Kal Kovatch, Rock Reman, Jody Parker and Dave Archer.

Absent Board Members: Christian Pfendler

Meeting called to order by President Steve Tyser  
9:08 AM.

Motion made by Jody Parker to approve last meetings minutes and Kal Kovatch seconded the motion.

Treasurer's Report: By Kal Kovatch

First Interstate Checking:	\$6024.86
Vanguard Savings:	\$4382.01
Total	\$10,406.87

Treasurer's report accepted by Ronda Taggart and seconded by Rock Reman.

**Old Business:**

Speaker Possibilities:

Forest Service in Seeley area: Karen and Kal. Strike out, they have not replaced with a new Ranger yet.

Forest Service in Hamilton area: Ronda is waiting for a call back from timber sales office that oversees 3 districts.

MWPA: Steve is waiting for a call back from management.

Pre-OSHA safety Inspection: Rock has confirmed they will be there and he will hand their information over to Karen to get them set up with speaker form.

Sorting Facility in Bonner area: Kal will follow up with Rich Lane.

U of M Forestry Department: Steve will follow up on this and see what's available.

**New Business:**

Regional Forest Service Meeting in Denver: Steve Tyser will participate in this meeting next Tuesday and Wednesday the 9<sup>th</sup> and 10<sup>th</sup> of December. He will report back his findings.

Door Prizes: A suggestion was made to drop the one night stay at the Hilton and do a raffle for an IRA jacket. Unanimously the Board went with the jacket idea. Karen and Ronda will work on finding an embroiderer.

A suggestion was made to drop the Cabelas gift card that we normally do and have caps made to give away at sign up for the annual meeting. Unanimously the Board went with the hat idea. Ronda and Karen will work on finding an embroiderer.

Newsletter Deadline: January 5<sup>th</sup> 2015. Anything you would like to add to the newsletter needs to be sent into Karen by the 5th. President message, minutes to meetings, Speaker Biography and any article you would like to share and any pictures. Scholarship form will go out in next newsletter.

Next Board Meeting is scheduled for March 13<sup>th</sup> 2015 immediately following the Annual Meeting. As a reminder to the IRA members you can attend the Board meetings.

Meeting Adjourned 9:35 AM Rock Reman motioned and seconded by Jody Parker.

—Dave Archer, Secretary

## Correction

Director, Ronda Taggart was incorrectly identified by her maiden name in the last issue of the IRA Newsletter. Apparently, we still call her 'Ronda Porter' here in Seeley! The editor regrets the error.

# 27<sup>th</sup> Annual IRA Meeting Tentative Agenda

Friday, March 13<sup>th</sup> 2015 ❖ Hilton Garden Inn ❖ Missoula, Montana

## HATS OFF TO ROUNDWOOD!

<i>2015 IRA Thursday Night Social Sponsor</i>		Koppers Performance Chemicals
8:00am	<i>Registration- North Rotunda</i>	Kalvin Kovatch, Treasurer
9:00	<i>Welcome &amp; Introductions-Salons A &amp; B</i>	Steve Tyser, President
9:30	<i>Region 1 Forest Service Roundwood Update</i>	Breck Hudson, Timber Sale Preparation, USDA Forest Service
10:00	<i>Break</i>	Sponsored By: Pfendler Post & Pole, Inc.
10:15	<i>Safety and Health Consultation Program</i>	Billy Chilton, Safety and Health Specialist, Montana Safety and Health Bureau
10:45	<i>Break</i>	Sponsored By: Pfendler Post & Pole, Inc.
11:00	<i>Wood Products Industry "Seeing the Forest through the Trees"</i>	Julia Altemus, Executive Vice President, Montana Wood Products Association
12:00PM	<i>Lunch- Salon C</i>	Sponsored By: Round Wood Systems <i>Italian Buffet</i>
1:00	<i>Election of Officers, Scholarship Presentation &amp; Adjournment</i>	Steve Tyser, President
1:30	<i>Tour of Engineered Wood Plant</i>	Roseburg Forest Products

Following the Tour the IRA Board of Directors will conduct a quarterly meeting. Everyone is welcome to attend.

## Director Position

There will be an opening on the IRA Board of Directors in March of 2015. Save the date for the 27<sup>th</sup> Annual Meeting on March 13<sup>th</sup> 2015 in Missoula, MT. Contact any director to put your name in the hat to be nominated for this coveted position!

## 2015 Vendors

- Missoula Saws Inc
- Round Wood Systems

## 2015 Sponsors

- Social: Koppers Performance Chemicals
- Breaks: Pfendler Post & Pole
- Lunch: Round Wood Systems

# Annual Meeting Speaker Profiles

**Breck Hudson** is currently the Acting Timber Sale Preparation/SBA and Stewardship Coordinator. His regular job is the Timber Management Officer for the Beaverhead-Deerlodge National Forest. He has worked for the Forest Service for 31 years. As a forester for the Forest Service, he has worked on six National Forests in three different regions. His background includes Pre-Sale, Silviculture, Timber Management, and Fire Management.

Breck will be presenting information on the following topics as they relate to Region 1's roundwood supply: Current sales, potential future supply, potential volume, post and poles, sawlogs, non-saw material, history of program and the future of the program.

**Billy Chilton** grew up in Missoula, MT. He graduated in the spring of 2014 from Montana Tech with a Bachelor's degree in Occupational Safety and Health and will have been with the Montana Safety and Health Bureau for 7 months in March.

Billy's presentation will be about the services that the Montana Safety Consultation Program offers to businesses throughout Montana. He will go through the steps of the program and how to schedule a visit as well as the benefits of taking part in the program. These programs are available throughout the country.

**Julia Altemus** joined the Montana Wood Products Association in June of 2011. Prior to that, she developed natural resource policy and wood fiber utilization opportunities as staff to the U.S. Senate and U.S. House of Representatives, the Montana Logging Association and the Montana State Forester.

Even though Julie's academic background is political science and economics, she has spent the past 28 years working to disseminate and construct complex policies related to natural resource

management at the state and national level, focusing on sustaining Montana's forest products infrastructure and developing programs that offer economic stability.

In 2001, Governor Judy Martz appointed Julia to serve on the Western Governor's Healthy Forest Advisory Committee, a position she held for 12 years. In 2010, U.S. Secretary of Agriculture, Tom Vilsak, appointed Julia to the national Collaborative Forest Landscape Restoration Advisory Committee. She joined 14 national representatives from the environmental community, the forest products sector, academia and successful natural resource collaborators. She currently is a member of the Montana Forest Products Retention Roundtable, the Montana Forest Restoration Committee, the Montana Forest Council, the Congressional Timber Task Force and the "Wood does Good" initiative. She has co-authored state and national publications pertaining to forestry, forest policy and wood fiber utilization.

## Vendors & Sponsors

There are still opportunities for vendors to promote their products and services.

Vendors are welcome to bring table top displays. These displays (on 6' provided tables) will be located in the 3200 square foot North Rotunda adjacent to the meeting room at the Hilton. As always, there are many breaks scheduled during the meeting to allow attendees to peruse products and services. Contact Karen Kovatch to become a vendor.

Be sure and thank our Sponsors listed on page 3. They will be recognized, have a biography presented and may bring a sign or banner. Sponsor contact is Steve Tyser.

# 27<sup>th</sup> Annual IRA Meeting

The 2015 IRA Annual Meeting will be on **Friday, March 13<sup>th</sup>** 2015 in Missoula, Montana. Registration begins at 8:00AM and the meeting starts promptly at 9:00AM.

**Location:** The meeting will once again be held at The Hilton Garden Inn, 3720 North Reserve Street. Exit 101 off I-90. (406) 532-5300  
[www.missoula.gardeninn.com](http://www.missoula.gardeninn.com)

**Lodging:** Reserve your room at the Hilton by March 2<sup>nd</sup> 2015 and receive the IRA rate of \$99 plus tax. Call: (406) 532-5300 and reference **Intermountain Roundwood Association** when making reservations. Or use group code IMRWA at [www.missoula.HGI.com](http://www.missoula.HGI.com)

**Lunch:** The noon meal will be available on the 13<sup>th</sup> for \$15. **Please fill out the attached form so we know how many to count on for lunch.**

**Meeting Registration Fee:** IRA members do not pay a registration fee. Cost for non-members is \$15 per person.

## 2015 IRA Scholarship

The IRA Board of Directors will announce the recipient of the 2015 IRA Scholarship at the 27<sup>th</sup> Annual IRA Meeting in Missoula, MT.



## IRA Members

*Please post this insert sheet!*

*On the reverse is the*

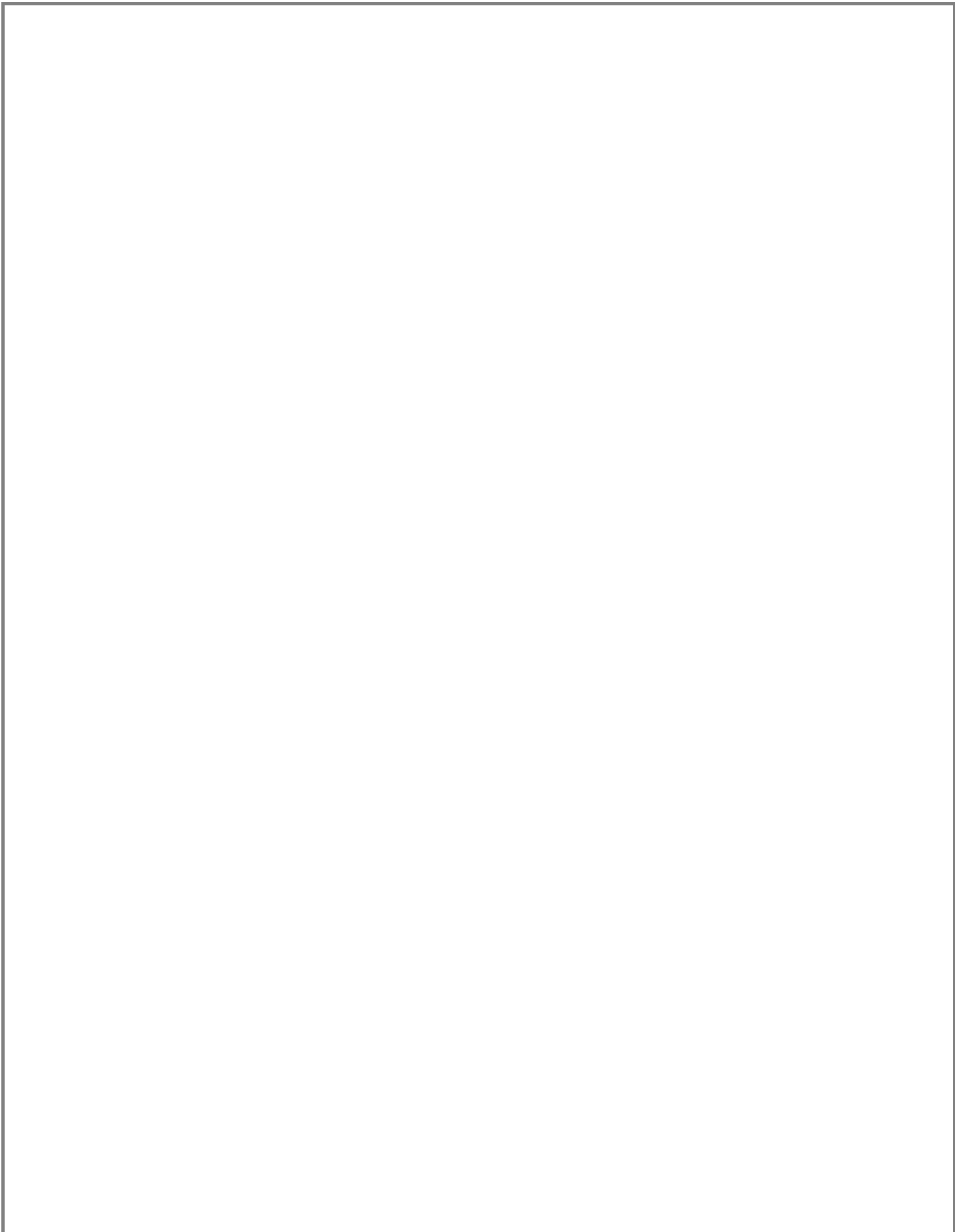
## 2015 IRA Scholarship Application



Applicants: Contact IRA for electronic copy to fill out.

[info@roundwoodassociation.org](mailto:info@roundwoodassociation.org)

, 2015



# Business Directory

Please support our advertisers!




**Zedco Industries**  
"Making it Round"

Manufacturing state of the art rounding/doweling machines.

#14-2337 Townline Rd. Abbotsford, BC V2T 6G1  
Phone (604) 855-3883 Fax (604) 855-9623  
Web: zedcoindustries.com E-mail: zedco@telus.net

**Osmose**  
Providing Full Service to The Intermountain Region

- MicroPro®
- FirePRO®
- CCA
- NatureWood®
- Advance Guard®

**Mark Blattie**  
Manager, Western Region  
(303) 355-2709  
Cell: (303) 475-7050

For more information visit [www.osmosewood.com](http://www.osmosewood.com)

Each of these products are produced by independently owned and operated wood preserving facilities. MicroPro®, NatureWood®, FirePRO®, and Advance Guard® are registered trademarks of Osmose, Inc. © 4/2013

**Your Single Source Solution**



Missoula 1-800-735-7161 Kalispell 1-877-895-7297  
and Saw Performance Specialists  
[www.missoulasaws.com](http://www.missoulasaws.com)

**Brian C. Miller** Bus: (406) 721-2580 Fax: (406) 728-2557  
Cell: (406) 370-2900 Email: [brian@missoulasaws.com](mailto:brian@missoulasaws.com)  
P.O. Box 16005 – 212 Commerce Street, Missoula, MT 59808

**Agri-Tool & Supply, LLC**  
Larry Schmedding  
Phone (509) 928-1872 (800) 321-5460  
Call Larry for Alternative Morbark Parts  
Peeler Heads, Hardened Feed Wheels, etc!  
[sales@agritoolsupply.com](mailto:sales@agritoolsupply.com) [agritoolsupply.com](http://agritoolsupply.com)  
PO Box 612 Greenacres, WA 99016

**ARCH WOOD PROTECTION**

**PRESSURE-TREATED WOOD**

Wolmanized® Outdoor® wood  
Chemonite® ACZA-treated wood  
Dricon® FRT wood

**DIP/SPRAY TREATMENTS**

AntiBlu® sapstain control products,  
mold inhibitors & specialties

[www.WolmanizedWood.com](http://www.WolmanizedWood.com)


**Versatile Multi Functional Log Moulder / Rip Sawing Machine for Small and Medium Size Logs**



**Woodlandia**  
Solutions For Wood Processing Industries

Log Moulder RLM-320MF accommodates straight green or dry, barked or de-barked stems with Min top dia: 7" Max butt dia: 17" Min log length: 6 ft Max length: limited by butt dia

[www.woodlandia.ca](http://www.woodlandia.ca) Toll free: 1-877-508-8777



**BRIAN DELBRUECK**  
O: 425.373.0027  
M: 704.906.8648  
[bdelbrueck@viance.net](mailto:bdelbrueck@viance.net)

CCA Preserve ACO D-Blaze FRTW  
TimberSaver40 TimberSaverPT

Plant Design, Engineering and Technical Support

[treatedwood.com](http://treatedwood.com)  
Viance Treated Wood Solutions

**Poles, Inc.**

Wood Pole Maintenance Solutions®  
Copper Naphthenate Solutions  
Archway Treatments  
Pole Bandages

Randy S. Gross  
Office: (719) 685-0444

[randy@poles.com](mailto:randy@poles.com)  
[www.poles.com](http://www.poles.com)

# Membership Information

## Meetings

Members are encouraged to participate in the quarterly director meetings throughout the year as well as our next annual meeting tentatively scheduled for **March 13<sup>th</sup> 2015**. The board conducts four meetings, usually two teleconference meetings and two physical meetings each year. Members are welcome to raise concerns and contact directors with specific issues and any questions.

The next Board of Directors meeting will be **March 13<sup>th</sup> 2015** following the tour of Roseburg Forest Products. All members are welcome and encouraged to participate. Contact President, Steve Tyser for more information.

## Advertising

Business Directory Ads:

Contact Karen Kovatch (406) 677-2932 or [info@roundwoodassociation.org](mailto:info@roundwoodassociation.org)

## IRA Websites

Log on at:

[www.intermountainroundwood.org](http://www.intermountainroundwood.org)

[www.facebook.com/RoundwoodAssociation](https://www.facebook.com/RoundwoodAssociation)

Email: [info@roundwoodassociation.org](mailto:info@roundwoodassociation.org)

## New Members

Thank you for inquiring about the Intermountain Roundwood Association.

Our organization is a nonprofit corporation representing the economic, educational, and social interests of roundwood producers. Anyone engaged in or interested in the harvesting, manufacturing, or marketing of small roundwood and associated products is eligible for membership in our organization.

Our association has been working for a consistent and stable supply of raw materials; presenting a united voice to government agencies and congressional delegations on those issues facing our association; working with government agencies on hazardous waste disposal alternatives; working to find State and Federal loan opportunities for small businesses; locating new out of region markets for members products; providing information on State and Federal Regulations; distributing a quarterly newsletter with pertinent information; providing advice to members in their dealings with governmental regulatory and land management agencies; and educating the public on the need to thin timber stands to provide a healthy environment and prevent stand-destroying fires.

### IRA Board of Directors

Steve Tyser, President	(307) 742-6992	<a href="mailto:lodgepole@wyoming.com">lodgepole@wyoming.com</a>
Jody Parker, Vice President	(605) 269-2233	<a href="mailto:jodyp@hillspg.com">jodyp@hillspg.com</a>
Dave Archer, Secretary	(307) 684-1402	<a href="mailto:dave@hansonlogproducts.com">dave@hansonlogproducts.com</a>
Kalvin Kovatch, Treasurer	(406) 677-2300	<a href="mailto:roundwoodwest@blackfoot.net">roundwoodwest@blackfoot.net</a>
Ronda Taggart	(406) 363-1456	<a href="mailto:ronda@porterbiltlog.com">ronda@porterbiltlog.com</a>
Rock Reman	(605) 269-2233	<a href="mailto:rockr@hillspg.com">rockr@hillspg.com</a>
Christian Pfendler	(406) 288-3817	<a href="mailto:pfendlerpp@gmail.com">pfendlerpp@gmail.com</a>

### Newsletter, Advertisements & IRA Website

Karen Kovatch, Editor	(406) 677-2932	<a href="mailto:info@roundwoodassociation.org">info@roundwoodassociation.org</a>
-----------------------	----------------	--



# 2015 IRA Membership Application Form

Business or Organization: \_\_\_\_\_

Contact person: \_\_\_\_\_

➤ This is how your membership will be listed on the back of the newsletter and on the IRA website.

## Annual Meeting Registration

- Yes, I (we) will be attending the IRA Annual Meeting on Friday, March, 14<sup>th</sup>. (*Reserve your room by March 3<sup>rd</sup>!*)
- No, I (we) will not be attending this year.

- Yes, I (we) will be having lunch at the Annual Meeting on Friday, March 14<sup>th</sup>. Please reserve \_\_\_\_\_ meals at \$15 per person.

1

- |   |       |       |
|---|-------|-------|
| Lunch(s) x  | \$15  | _____ |
| <input type="checkbox"/> IRA Dues for 2014                | \$100 | _____ |
| <input type="checkbox"/> Non-member registration fee \$15 |       | _____ |
| <input type="checkbox"/> 2014 Business Directory Ads      | \$140 | _____ |
| <input type="checkbox"/> Annual Meeting Sponsor           | \$100 | _____ |
| <input type="checkbox"/> Vendor Table Top Display         | \$50  | _____ |
|   | TOTAL | _____ |

Please return form and payment to:

**Intermountain Roundwood Association**  
**Kalvin Kovatch, Treasurer**  
**P.O. Box 1275, Seeley Lake, MT 59868**

### Contact information for my IRA web page and newsletter mailing labels:

- No changes this year. Stop here, do not check any more boxes! ☺

- Please make changes as noted.

- New member: Complete the remainder of this form.

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_

Zip Code: \_\_\_\_\_

Phone: (\_\_\_\_) \_\_\_\_\_ Fax: \_\_\_\_\_

Toll Free: [Optional] (\_\_\_\_) \_\_\_\_\_

E-mail: \_\_\_\_\_

Website: \_\_\_\_\_

Official Use Only: Web  List

### DESCRIPTION OF COMPANY

Limited to 150 words. Email

**info@roundwoodassociation.org** Remember to attach one photo or image to accompany your business or organization description.

### PRODUCT LOCATOR CATEGORIES

Please choose all products you sell and processes which apply to your operation. This information will be used in the **Product/Member Locator** feature on the website. Call (406) 677-2300 or log on to the website [www.roundwoodassociation.org/printable/Products.jsp](http://www.roundwoodassociation.org/printable/Products.jsp) for product description definitions:

- |   |  |
|---|--|
| <input type="checkbox"/> Architectural & Structures     | <input type="checkbox"/> Guardrail Posts                     |
| <input type="checkbox"/> Architectural Products         |  |
| <input type="checkbox"/> Engineered Structures          | <input type="checkbox"/> Jump Rails                          |
| <input type="checkbox"/> Gazebos & Kiosks               | <input type="checkbox"/> Horse Jump Rails                    |
| <input type="checkbox"/> Hand or Deck Railings          |  |
| <input type="checkbox"/> Pole Barns                     | <input type="checkbox"/> Landscape Products                  |
| <input type="checkbox"/> Tipi Poles & Hogan Logs        | <input type="checkbox"/> Landscape Products                  |
| <input type="checkbox"/> Biomass                        | <input type="checkbox"/> Log Furniture & Log Home Components |
| <input type="checkbox"/> Biomass                        | <input type="checkbox"/> Log Components                      |
| <input type="checkbox"/> Hogfuel                        | <input type="checkbox"/> Log Furniture                       |
| <input type="checkbox"/> Livestock Bedding              |  |
| <input type="checkbox"/> Fencing                        | <input type="checkbox"/> Poles & Stakes                      |
| <input type="checkbox"/> Corral Rails or Panels         | <input type="checkbox"/> Building Poles                      |
| <input type="checkbox"/> Doweled Rail Fencing           | <input type="checkbox"/> Tree Stakes & Crop Poles            |
| <input type="checkbox"/> Fence Posts                    | <input type="checkbox"/> Utility Poles                       |
| <input type="checkbox"/> Fence Rails                    |  |
| <input type="checkbox"/> Fencing Material               | <input type="checkbox"/> Professional Services               |
| <input type="checkbox"/> Jack Leg Fencing               | <input type="checkbox"/> Consulting                          |
|   | <input type="checkbox"/> Forestry                            |
| <input type="checkbox"/> Gates                          | <input type="checkbox"/> Professional Services               |
| <input type="checkbox"/> Archways                       |  |
| <input type="checkbox"/> Gates                          | <input type="checkbox"/> Treating & Milling Services         |
|   | <input type="checkbox"/> Custom Sawing & Machining           |
| <input type="checkbox"/> Government & Educational       | <input type="checkbox"/> Treating Facility                   |
| <input type="checkbox"/> Educational                    |  |
| <input type="checkbox"/> Government                     | <input type="checkbox"/> Wood Protection                     |
| <input type="checkbox"/> Research                       | <input type="checkbox"/> Barrier Wrap                        |
|   | <input type="checkbox"/> Wood Preservatives                  |
| <input type="checkbox"/> Hardware & Equipment           | <input type="checkbox"/> Wood, Lumber & Barkies              |
| <input type="checkbox"/> Handling Equipment             | <input type="checkbox"/> Doweled Products                    |
| <input type="checkbox"/> Hardware                       | <input type="checkbox"/> Doweled Wood                        |
| <input type="checkbox"/> Manufacturing Equipment        | <input type="checkbox"/> Hand-peeled Wood                    |
| <input type="checkbox"/> Shipping & Packaging Materials | <input type="checkbox"/> Lumber                              |
|   | <input type="checkbox"/> Machine-peeled Wood                 |
| <input type="checkbox"/> Highway Products               | <input type="checkbox"/> Treated Wood                        |
| <input type="checkbox"/> Barn Poles                     | <input type="checkbox"/> Unpeeled Wood                       |

# *INTERMOUNTAIN ROUNDWOOD ASSOCIATION*

## *2014 Members*

Agri-Tool & Supply, LLC	Lodgepole Products ,Inc.	Stephen T. Smith Consulting
Allweather Wood, LLC	Marks-Miller Post & Pole, Inc.	Sullivan & Mann Lumber Co., Inc.
Arch Wood Protection	Missoula Saws, Inc.	Texas Post & Pole, Inc.
Baker Timber Products, Inc.	Multifab, Inc.	Thunderbolt Wood Treating
BJ Timber Consulting	Osmose, Inc.	USFS, Seeley Lake Ranger District
Bouma Post Yards	Panhandle Forest Products	Viance, LLC
Eagle Stud Mill, Inc.	Parma Post & Pole, Inc.	Vintage Woods
Forest Business Network, LLC	Pfendler Post & Pole, Inc.	Western Wood Preservers
Forest Products Distributers, Inc.	Pickaroon Timber Products, Inc.	Institute
Gebhardt Post Plant & Sawmill	Plum Creek Timber Company	Wheeler Lumber, LLC
Hamilton Hinge Company	Poles, Inc.	Whispering Pines Pole Company
Hanson Log Products	Porterbilt Company, Inc.	Windmill Ventures, LLC
Hills Products Group	Ranch Service & Supply Co.	Woodlandia Corporation
Hunt's Timbers, Inc.	Round Wood Systems	Zedco Industries Ltd.
Jasper Enterprises, Inc.	Roundwood West Corporation	



# NEWSLETTER

PO Box 1275  
Seeley Lake, MT 59868

PRSR STD  
US POSTAGE  
**PAID**  
MISSOULA, MT  
PERMIT NO 569

---

---

*The view is always better with roundwood!*



Attend the 27<sup>th</sup> Annual Meeting for new headwear!